

# Work Order ID 64913

Wednesday, December 22, 2010 2:59:00 PM



Page 1

Item ID: D212-725-1-007

Accept



Setup Start



Revision ID:

Stop



Item Name: COLLECTIVE BELL CRANK

Start Date: 12/22/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 1/7/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

*PL*

Date:

*10-12-20*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D212-725-1

Rev G

100

0.00



HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

\*\*\*\*Critical Part,MRB decisions on this part may only be performed by DART DE#02.Any changes to the design,manufacturing process,approved operating enviroment,and design loading spectrum will require a review of the fatigue evaluation for this part\*\*\*\*\*

Machine as per Folio FA656 and Dwg D212-725-1

Dwg Rev: *GA*

Folio Rev: *AA*

*11.1.20*

*4*

*Ø*

110

0.00



QC1- Inspect dimensions to dimension sheet

QC

Memo

0.00

Quality Control

*11.1.20*

*4*

*Ø*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 64913**

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Page 2

Item ID: D212-725-1-007

Accept

Revision ID:

Item Name: COLLECTIVE BELL CRANK

Start Date: 12/22/2010 Start Qty: 4.00

Required Date: 1/7/2011 Req'd Qty: 4.00




Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start  
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  Mill Conv	CONVENTIONAL MILLING MACHINE	0.00	<i>11.1.21</i>			<i>4</i>	<i>0</i>		
Conventional Milling Machine	Memo MILL SLOTS AS PER DWG D212-725-1. using DT8895. 2-Deburr & Tumble	0.00							
130  QC	QC1- Inspect dimensions to dimension sheet	0.00	<i>11.1.21</i>			<i>4</i>	<i>0</i>		
Quality Control	Memo	0.00							
140  QC	QC8- Inspect parts - second check	0.00	<i>B.A 11/01/25</i>			<i>4</i>	<i>0</i>		
Quality Control	Memo	0.00							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 64913**

Wednesday, December 22, 2010 2:59:00 PM

Page 3

Item ID: D212-725-1-007

Accept

Revision ID:

Item Name: COLLECTIVE BELL CRANK

Start Date: 12/22/2010 Start Qty: 4.00

Required Date: 1/7/2011 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start  
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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145

0.00



Outsource2

Outsource process - NDT

Memo

OUTSIDE SERVICES-MACH

Issue P/O: 13367

LPI Per ASTM 1417 LEVEL 2

Certificate of conformity is required

0.00

CZ 11/01/26 (4)

150

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Hand Finishing

Memo

0.00

4 BL 11-01-27

160

QC3- Inspect Part Finish

0.00



QC

Quality Control

Memo

0.00

8 11/01/31

4

Rec'd + inspect + attached CFC to W/O

12/29/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 64913

Wednesday, December 22, 2010 2:59:00 PM



Page 4

Item ID: D212-725-1-007

Accept



Setup Start



Revision ID:

Stop



Item Name: COLLECTIVE BELL CRANK

Start Date: 12/22/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 1/7/2011 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

170

Identify as per dwg & Stock Location: GA

0.00

SB 11/01/31



Packaging

Memo

B 64914

0.00

Packaging



180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/01/31

11-01-31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

Wednesday, December 22, 2010 2:59:04 PM

Page 1

Work Order ID: 64913

Parent Item: D212-725-1-007

Parent Item Name: COLLECTIVE BELL CRANK

Start Date: 12/22/2010

Required Date: 1/7/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 07-014-10 JLM IPP Rev:B as  
per ECN10-532 DD 10.04.08 verified by:JLM Ipp Rev:C Added  
"Critical Part" Note 10-06-02 Verified By:DD \*\*\*\*Critical Part,MRB  
decisions on this part may only be performed by DART DE#02.Any changes to  
the design,manufacturing process,approved operating enviroment,and design  
loading spectrum will require a review of the fatigue evaluation for this  
part\*\*\*\*\*

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D6101-003 - 007

Manufactured

No

100

Each

2.0000

1

4



Saddle Billet, 7075



11.1.20

Location

Loc Qty

Loc Code

MAT45

2

63560

2

4 → 62713

CHANGED TO  
GRAIN DIRECT  
PERMANENT  
DONE. 11.01.14

62713

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 64913
<b>Description:</b> Collective Bell Crank		<b>Part Number:</b> D212-725-1-007
<b>Inspection Dwg:</b> D212-725-1	<b>Rev:</b> G	<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION DIMENSION SHEET

MRB decisions on this part may only be performed by Dart DE #02. Any changes to the design, manufacturing process, approved operating environment and design loading spectrum will require a review of the fatigue evaluation for this part.

				Record Actual Dimensions				
Dim	Min	Max		1	2	3	4	5
HAAS Section								
A	0.806	0.826		.817	.817	.817	.817	.817
B	0.215	0.235		.223	.223	.223	.223	.223
C	0.370	0.390		.380	.378	.378	.378	.378
D	0.220	0.280		.250	.250	.250	.250	.250
E	99.5	100.5		100°	100°	100°	100°	100°
F	0.086	0.106		.090	.090	.090	.090	.090
G	6.452	6.472		6.461	6.460	6.460	6.460	6.460
H	0.022	0.042	1 <sup>st</sup> Side	.024	.024	.024	.024	.024
H	0.022	0.042	2 <sup>nd</sup> Side	.024	.024	.024	.024	.024
I	0.998	1.000		.9985	.9985	.9985	.9985	.9985
J	1.390	1.410		1.397	1.397	1.397	1.397	1.397
K	2.944	2.654		2.9485	2.948	2.9485	2.9485	2.9485
L	2.258	2.278		2.2670	2.2670	2.2670	2.2670	2.2670
M	0.249	0.255		.249	.249	.249	.249	.249
N	0.973	0.993		.985	.985	.985	.985	.985
O	0.904	0.906		.9050	.9050	.905	.905	.905
P	0.249	0.255		.249	.249	.249	.249	.249
Q	0.015	0.035	1 <sup>st</sup> Side	.025	.025	.025	.025	.025
Q	0.015	0.035	2 <sup>nd</sup> Side	.025	.025	.025	.025	.025
R	0.834	0.844		.841	.840	.839	.839	.840
S	1.040	1.060		1.050	1.050	1.045	1.050	1.050
T	0.220	0.280		.250	.250	.250	.250	.250

MRB  
all

<b>Measured by:</b>	<b>Date:</b>
---------------------	--------------

<b>Manual Milling Section</b>								
AA	0.218	0.238		.228	.229	.229	.229	.229
AB	0.594	0.599		.595	.595	.595	.595	.595
AC	0.430	0.435		.432	.432	.432	.432	.432
AD	0.197	0.217		.204	.204	.204	.204	.204
AE	0.798	0.818		.806	.806	.806	.806	.806
AF	0.730	0.750		.738	.738	.738	.738	.738
AG	0.100	0.160		.120	.120	.120	.120	.120
AH								
<b>Accept/Reject</b>								

<b>Measured by:</b>	<b>Date:</b> 11-1-20
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<b>Audited by:</b> B.A.	<b>Date:</b> 11/01/25
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<b>Preliminary Approval:</b>	<b>Date:</b>
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Rev	Date	Change	Revised by	Approved
A	07.01.17	New Issue	KJ/JLM	
B	08.12.02	Dimensions updated per Dwg Rev. D	KJ/DD	
C	10.02.02	Dimensions updated	KJ	
D	10.06.02	Dwg Rev updated	KJ	

810-D1-3

9  
P/N 120-015-5A SLEEVE  
SUITED TO FIT BEARING  
P/N MS27647-5 BEARING  
PRESS FIT

9  
P/N 120-013-3A SLEEVE  
SUITED TO FIT BEARING  
P/N MS27643-3 BEARING  
PRESS FIT

—D212-725-1-007  
COLLECTIVE BELLCRANK

**D212-725-1-901 COLLECTIVE BELLCRANK ASS'Y**

**CRITICAL PART**  
MRB DECISIONS ON THIS PART MAY ONLY BE PERFORMED BY DART DE#02. ANY CHANGES TO THE DESIGN, MANUFACTURING PROCESS, APPROVED OPERATING ENVIRONMENT, AND DESIGN LOADING SPECTRUM WILL REQUIRE A REVIEW OF THE FATIGUE EVALUATION FOR THIS PART.

**RELEASED**

10-03.3

NOTES:

- 1) MATERIAL: 7075-T7351 ALUMINUM  
PER QQ-A-250/12
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
PRIME YELLOW PER DART QSI 005 4.2
- 3) LPI PER ASTM 1417 LEVEL 2
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 7) IDENTIFICATION: IDENTIFY WITH DART P/N & B/N USING FINE POINT PERMANENT INK MARKER
- 8) WEIGHT: N/A
- 9) SWAGE/STAKE PER QSI 002
- 10) SURFACE FINISH TO BE NO GREATER THAN 80 MICROINCH

DESIGN	DC	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. <i>[Blank]</i>
MFG. APPR.	<i>[Signature]</i>	<b>D212-725-1</b>	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>212S DETAIL PARTS</b>	NT
DATE	<b>10.02.12</b>	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR ANY PURPOSES OR COPIES OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	



# LIQUID PENETRANT TEST REPORT

P- 05496

CLIENT

ATTENTION

ADDRESS

PROJECT

ITEM(S) EXAMINED

DATE

ACUREN JOB NO.

PO/NO.

WORK LOCATION

ACCEPTANCE STD.

PAGE

TIME

AM

PM

DART AEROSPACE  
LUDIA LACELLE / CHASTAKE / IAN  
1270, ABERDEN ST.  
HAWKESBURY, ON

JAN/26/2011  
188-11-

AS ADDRESS

ASTM1417/GBT-038 REV./DATE 2005

WET FLUO PENETRANT INSPECTION ON 14 "CROSSTUBES"; 4 "COLLECTIVE BEZEL CRACK"

SEE BELOW

OB DESCRIPTION

PROCEDURE NO. LT-003 REV./DATE 2008

TECHNIQUE NO. LT-003 REV./DATE 2008

PART NO.

MATERIAL

THICKNESS

COPE

PERFORMED A WET FLUORESCENT LIQUID PENETRANT INSPECTION ON  
100% OF THE EXTERNAL SURFACE

TEST DETAILS

METHOD

☒ FLUORESCENT

☐ VISIBLE

☒ WATER WASH

☐ SOLVENT REMOVABLE

☐ POST EMULSIFIED

FAMILY BRAND MAGDA FLUX

BLACK LIGHT S/N 13798

OUTPUT > 1000  $\mu$ W/cm<sup>2</sup>

AMBIENT < 2 fc

PENETRANT ZG-67

MINIMUM DWELL TIME 10 MIN.

LIGHTING EQUIP. ☐ FLASHLIGHT ☐ TROUBLELIGHT

OUTPUT > 100 fc @ SURFACE

PENETRANT REMOVER H<sub>2</sub>O

MINIMUM DRY TIME > 10 MIN.

OTHER

DEVELOPER SKD-52

MINIMUM DWELL TIME 10 MIN.

LIGHT METER S/N

CAL DUE DATE FEB/25/11

DEVELOPER TYPE

☒ NON AQUEOUS

☐ AQUEOUS

☐ DRY

TEST SURFACE

SURFACE CONDITION

☐ AS GROUND

☐ AS WELDED

☐ MACHINED

☐ SHOT BLASTED

☒ CLEAN BARE METAL

SURFACE TEMPERATURE ☐ < -4°C/ 20°F

☐ -4°C/ 20°F TO 10°C/50°F

☒ 10°C/50°F TO 52°C/125°F

☐ > 52°C/125°F

RESULTS-

☐ METRIC

☒ IMPERIAL

ITEM	COMMENTARY	ACCEPT	REJECT
1	4 X "COLLECTIVE BEZEL CRACK"	✓	
2	CROSS-TUBE W.O. ID 63591	✓	
3	CROSS-TUBE W.O. ID 63592	✓	
4	CROSS-TUBE W.O. ID 63746	✓	
5	CROSS-TUBE W.O. ID 63747	✓	
6	CROSS-TUBE W.O. ID 63748	✓	
7	CROSS-TUBE W.O. ID 63749	✓	

PNOID 64913 → ITEM ID: - D350-748-101 (H.F.)
ITEM ID: - D350-748-101 (H.F.)
ITEM ID: - D350-748-101 (H.F.)
ITEM ID: - D350-748-201 (H.A.)
ITEM ID: - D350-748-201 (H.A.)
ITEM ID: - D350-748-201 (H.A.)
ITEM ID: - D350-748-201 (H.A.)
ITEM ID: - D350-748-201 (H.A.)

SEE Page 2 of 2

next Page

Scope of Services

The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly understood that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc. based on information and assumptions supplied by the owner/operator and are not intended nor can they be construed as representations or warranties. Acuren Group Inc. is not assuming any responsibilities of the owner/operator and the owner/operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a result of the site or other information provided by Acuren Group Inc. In no event shall Acuren Group Inc.'s liability in respect of the services referred to herein exceed the amount paid for such services.

Standard of Care

In performing the services provided, Acuren Group Inc. uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expressed or implied, is made or intended by Acuren Group Inc.

SIGNATURES

CLIENT REPRESENTATIVE

TECHNICIAN (SIGNATURE):

NAME (PRINT):

Ian T. Hley

YVES DESROSIER

CGSB LEVEL 2 SNT LEVEL 2  
CGSB REG. NO. 3049

[Signature]

CGSB LEVEL 2 SNT LEVEL 2  
CGSB REG. NO. [blank]

DTR # E63121

REPORT

REVIEWED BY:

NAME

INITIALS



RAPPORT#

## RAPPORT D'INSPECTION NON DESTRUCTIVE

(SUITE)

REPORT# P-05496

PAGE 2 DE 2

CLIENT DART AEROSPACE  
ATTENTION LINDA LACELLE / CHANTAL / IANDATE JAN/26/2011HEURE ☒ AM ☐ PMACUREN W/O : 188-11-02103

## RÉSULTATS

☐ MÉTRIQUE ☒ IMPÉRIALE

ITEM	COMMENTS	ACCEPT	REJECT	ITEM ID
8	CROSS TUBE W.O. ID 61763	✓		ITEM ID D350-748-101(H.F.)
9	CROSS TUBE W.O. ID 61764	✓		D 350-748-101(H.F.)
10	CROSS TUBE W.O. ID 61765	✓		D 350-748-101(H.F.)
11	CROSS TUBE W.O. ID 61766	✓		D-350-748-101(H.F.)
12	CROSS TUBE W.O. ID 61767	✓		D350-748-201(H.A.)
13	CROSS TUBE W.O. ID 61768	✓		D350-748-201(H.A.)
14	CROSS TUBE W.O. ID 61769	✓		D350-748-201(H.A.)
15	CROSS TUBE W.O. ID 61770	✓		D350-748-201(H.A.)

— NO REJECTABLE INDICATION WAS DETECTED, AS PER APPLICABLE STANDARDS

Sintun 27

P. H. H. H. H.

## Étendue des services

L'entente selon laquelle le Groupe Acuren Inc. Exécute les services ne concerne que les énoncés par écrit. En aucune circonstance ces services ne s'étendent au-delà de l'exécution des services demandés. Il est entendu que toutes les descriptions, les observations et les expressions d'opinions faites par Acuren reflètent les opinions ou les observations de l'entreprise fondées sur l'information et les hypothèses fournies par le propriétaire/opérateur, et elles ne constituent pas des déclarations ou des garanties ou ne peuvent être interprétées comme constituant. Le groupe Acuren Inc. N'assume aucune des responsabilités du propriétaire/opérateur, et le propriétaire/opérateur conserve la responsabilité entière des décisions prises en matière d'ingénierie, de fabrication, de réparation et d'usage à partir de l'information ou des données fournies par Acuren en rapport avec les services décrits dans les présentes ne peuvent excéder le coût des services rendus.

## Norme de Diligence

Dans l'exécution des services, le Groupe Acuren Inc. Applique le degré de diligence, le soin et la compétence normalement exercés dans des circonstances semblables par d'autres fournisseurs de ce type de services opérant dans la même localité ou dans une localité similaire. Aucune autre garantie, implicite ou explicite, n'est faite ou voulue par le Groupe Acuren Inc.

## SIGNATURES

REPRÉSENTANT CLIENT

TECHNICIEN (SIGNATURE):

NOM (MOULÉ):

Ian T. Hely

J. VES DES ROSIERS

1<sup>er</sup> TECHNICIEN

ONGC NIVEAU 2 SNT NIVEAU 2

ONGC N° REGISTRATION 3049

P. H. H. H. H.

—

2<sup>nd</sup> TECHNICIEN

ONGC NIVEAU — SNT NIVEAU —

ONGC N° REGISTRATION —

FTJ#: E63121

RAPPORT

RÉVISÉ PAR:

NOM

INITIALES